

Monday, April 11, 2011 12:59:59 PM

Item ID: D412-702-343

Accept

Setup Start

Revision ID:

Stop

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011 **Start Qty:** 1.00

Cust Item ID:

Required Date: 4/13/2011 **Req'd Qty:** 1.00

Customer:

Reference:

Run Start

Approvals: **Process Plan:**

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9511	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-343 CHG001

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

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Item ID: D412-702-343

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D412-702-343 Location: _____ PPP Rev: <u>A</u>	0.00							
130 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

Handwritten signature/initials

Handwritten date and initials: 4/11/12 MF

Picklist Print

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Work Order ID: 68289

Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-301 Harness Assembly		Manufactured	No			105	Each	0.0000	1	1			
D412-702-303 Harness Assembly		Manufactured	No			105	Each	0.0000	1	1			
D412-702-305 Harness Assembly		Manufactured	No			105	Each	0.0000	1	1			
D412-702-307 Harness Assembly		Manufactured	No			105	Each	0.0000	1	1			
D412-702-309 Harness Assembly		Manufactured	No			105	Each	0.0000	1	1			
D412-702-059 Grommet		Manufactured	No			105	Each	0.0000	1	1			
D3761-1-041 HOOK & LOOP STRIP		Manufactured	No			105	Each	7.0000	5	5			

Location

ST244A

65474

Loc Qty

7

7

Loc Code

65979

68317

68318

68319

68320

68321

68316

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Work Order ID: 68289



Parent Item: D412-702-343



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3542-1

Manufactured No

105 Each

4.0000

2

2

Bracket

Location

Loc Qty

Loc Code

ST245

4

67639

4

105 Each

6.0000

3

3

D3571-1

Manufactured No

Guide

Location

Loc Qty

Loc Code

ST245

6

65267

6

105 Each

7.0000

2

2

D3571-3

Manufactured No

Guide

Location

Loc Qty

Loc Code

ST245

7

63966

7

105 Each

25.0000

6

6

D3578-041

Manufactured No

Doubler

Location

Loc Qty

Loc Code

ST245A

25

65269

25

105 Each

9.0000

2

2

D3610-041

Manufactured No

Bracket

Location

Loc Qty

Loc Code

ST245A

9

62338

2

66881

7

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Work Order ID: 68289

Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3618-1 Manufactured No

105 Each

48.0000

2

2



CAP

Location

Loc Qty

Loc Code

ST245A

48

55669

48

105 Each

105.0000

4

4

AN4-10A

Purchased No



Bolt

Location

Loc Qty

Loc Code

ST356

105

115835

10

116419

45

117313

50

105 Each

56.0000

2

2

AN4-44A

Purchased No



Bolt

Location

Loc Qty

Loc Code

ST360

56

104806

56

105 Each

5.0000

2

2

MS24693-S274

Purchased No



Screw

Location

Loc Qty

Loc Code

ST288

5

114718

5

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Work Order ID: 68289



Parent Item: D412-702-343



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

105

Each

2,792.000

6

6

Nut

Location

Loc Qty

Loc Code

ST300

2792

116188

792

116823

2000

CR3212-4-4

Purchased

No

105

Each

16.0000

12

12

Cherry Rivet

Location

Loc Qty

Loc Code

ST311

16

116242

16

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